



SOLUBLE CUTTING OIL

A milky white general purpose, water miscible cutting fluid



Soluble Cutting oil is a fully formulated, water soluble cutting fluid that is used in a wide range of metalworking applications.

Works well on an advanced achievement application of multiple metalworking technologies that induce ionic bonding agents and metal film strength reducers.

- ✓ Extends tool life over conventional oils
- ✓ Provides smoother finishes
- ✓ Enhances cutting ability
- ✓ Protects parts & equipment from rust
- ✓ Excellent cooling properties
- ✓ Typical Applications & Emulsion Ratios



1 Litre

20 Litre

5 Litre

It is essential to add a calculated volume of oil to a known volume of water and mix well. (Adding water to oil may result in separation). At recommended dilutions, the product is classified as non-hazardous.

RECOMMENDED DILUTIONS:

- General Purpose Machining **1:20**
- Milling, Drilling & Tapping **1:10**
- Machining Cast Iron & Grinding **1:25**

| AVAILABLE SIZES | PRODUCT CODE |
|-----------------|--------------|
| 1 LITRE | SOL1 |
| 5 LITRE | SOL5 |
| 20 LITRE | SOL20 |
| 205 LITRE | SOL205 |

