

GROOVER ROLL GROOVER 640



Ref.No.	Code No.	Parts Name	Qty	Remark
1	GR001	GR640 GROOVING BODY	1	
2	84440	NEEDLE BEARING	1	
3	83511	C Snap Ring H-62	1	
4	84068	OIL SEAL	1	
5	GR002	GR640 GROOVING SHAFT 2"-6"	1	
6	84429	Ball Bearing 5206ZZ	1	
7	83309	C Snap Ring S-30	1	
8	GR003	GR640 BEARING PLATE	1	
9	80165	STOP BOLT 6x18	4	
10	GR004	GR640 FEED SCREW BRACKET	1	
11	80636	HEX SOCKET BOLT M16x40L	1	
12	80180	STOP BOLT 8x35	1	
13	GR005	GR640 FEED SCREW GUIDE	1	
14	80368	HEX SCREW 8x10	1	
15	GR006	GR640 FEED SCREW CAP	1	
16	GR007	GR640 FEED SCREW HANDLE	1	
17	GR008	GR640 FEED SCREW	1	
18	83070	SPRING PIN ϕ 6x40L	1	
19	GR009	GR640 ADJUST NUT	1	
20	80158	HEX BOLT 5x15	1	
21	GR010	GR640 GUIDE BLOCK	1	
22	80177	STOP BOLT 8x20	2	
23	GR011	GR640 ROLLER BRACKET	1	
24	GR034	GR640 BRACKET PIN	1	
25	81176	THRUST WASHER	1	
26	GR012	GR640 GROOVING ROLLER 2"-6"	1	
27	84439	NEEDLE BEARING	1	
28	GR013	GR640 ROLLER SHAFT	1	
29	84234	GREASE NIPPLE	1	
30	80359	HEX SCREW 6x8	1	
31	GR014	GR640 GUIDE BOLT	1	
32	81024	HEX NUT 10	1	
33	81115	SPRING WASHER M10	1	
34	GR015	GR640 BRACKET BOLT	1	
35	GR016	GR641 BRACKET WASHER	1	
36	GR017	GR642 BRACKET SPRING	1	
37	GR018	GR643 BRACKET COLLAR	1	
38	81176	THRUST WASHER	1	
39	GR019	GR644 BRACKET RING	1	
40	80369	HEX SOCKET SET BOLT M8x12L BL	1	
41	80355	HEX SCREW M5x10	1	
42	71023	SET PIECE SEPN5	1	
43	84042	O-RING P-4	1	
44	86002	HEX WRENCH 4mm	1	
45	GR021	GR640 MACHINE PLATE	1	
46	GR022	GR640 HANDLE SEAL	1	
47	GR023	GR640 WARNING SEAL	1	
48	GR020	GR640 DEPTH GAUGE 1"-6"	1	
49	71021	SCREW SET TERMINAL	2	
50	71022	CHAIN	1	
51	82194	PAN HEAD SCREW M4x10L	2	
52	GR024	GR640 CONNECTION SHAFT	1	
53	80377	HEX SCREW 10x10	2	
54	GR103	GR640 BASE BRACKET BE50	1	
54	GR104	GR640 BASE BRACKET BE80	1	
54	GR105	GR640 BASE BRACKET BE100	1	
55	80178	STOP BOLT M8x25L	4	

